

### Operator Instructions

#### Preoperating Instructions

Remove all packing material and thoroughly inspect the truck for shipping damage. If any damage is found, file a claim with the delivery carrier immediately.

#### Operating Instructions

Crown PTH50 Series pallet trucks feature a simple raise/neutral/lower method.

- To raise forks, push the actuating lever "down" to the RAISE position and pump the handle up and down until the full height is reached. The hydraulic unit's "top-of-stroke" hydraulic fluid bypass minimizes stress on the system when load is raised to maximum lift height. Excessive pumping will not damage the truck's pump.
- Before maneuvering the truck, move the actuator lever to the NEUTRAL position thereby releasing the handle from additional pumping effort.
- To lower forks, pull the actuator lever "up" to the LOWER position.

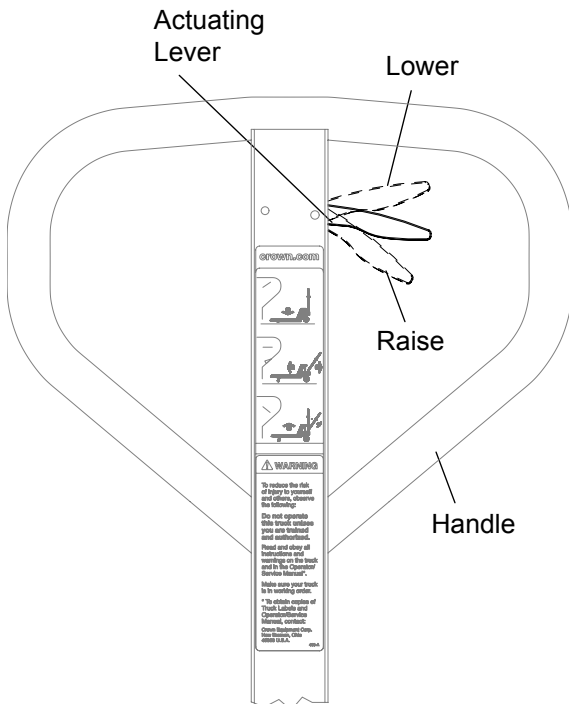


Figure 15291

#### Safety Hints for Hand Pallet Truck Operators

Safe hand pallet truck operation pays off in these three ways:

1. You avoid injury and loss of time to yourself.
2. You prevent accidents involving fellow employees.
3. You prevent damage to the equipment as well as the material you are handling.



#### WARNING

To reduce the risk of injury to yourself and others, observe the following safety instructions.

1. Do not operate this truck unless you are trained and authorized
2. Read and obey all warnings and instructions in the operator's section of this manual and labels on the truck.
3. Make sure truck is in good working order.
4. Do not use your pallet truck as a scooter or permit riders.
5. Keep your arms, hands, legs and feet away from load, lift linkage and forks. You or anyone else should never pass or place any body part under the elevated portion of truck or load it is carrying.
6. Use neutral position when maneuvering loads. (This reduces operator fatigue).
7. Maintain a safe distance from edges of ramps, dock boards and dock.
8. A dock board can move or drop while you are on it. Or you could drive off a dock. Falls from docks and dock boards can cause serious injury or even death. Make sure you are safe.
9. Handle only safe loads.
10. Do not overload your truck (know the truck's capacity) or yourself. In the long run, you may save time and avoid injury by making more than one trip.
11. Position forks evenly under the load to permit safer movement and easier positioning.
12. Do not pick up a load with one fork.
13. Avoid moving loads up or down grades, ramps or inclines. Should you have to make an emergency stop the truck can be stopped by rapidly lowering the load on the forks.

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14. When moving loads up or down grades, ramps or inclines, always work from the high side of the grade. Do not turn. Always travel straight up or down.
15. Make sure that ramps, elevators and dock boards have sufficient capacity to handle your load and you.
16. Pull, rather than push loads on long distance moves. (It is easier to see where you are going and it is easier to steer your truck!)
17. Watch for overhead obstructions when handling tall loads.
18. Park your pallet truck in a safe, level place with the handle up and forks lowered.

Additional copies of this manual and truck labels can be obtained from Crown Equipment Corporation, New Bremen, Ohio 45869 USA or at [www.crown.com](http://www.crown.com).